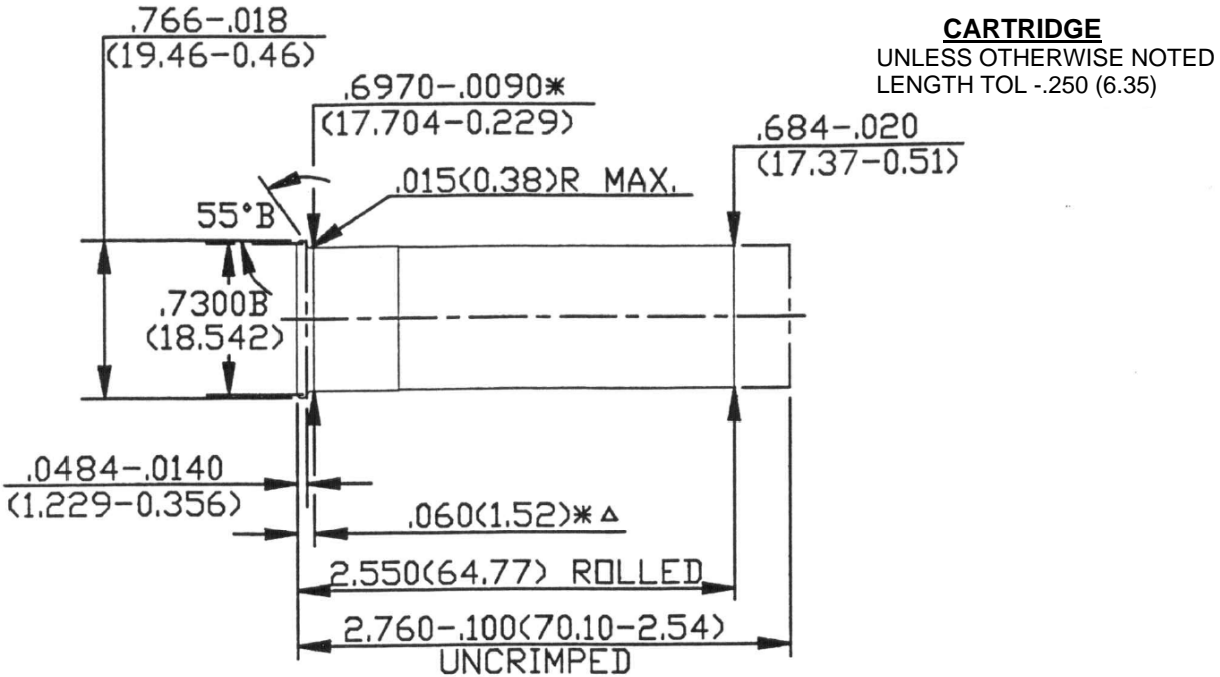


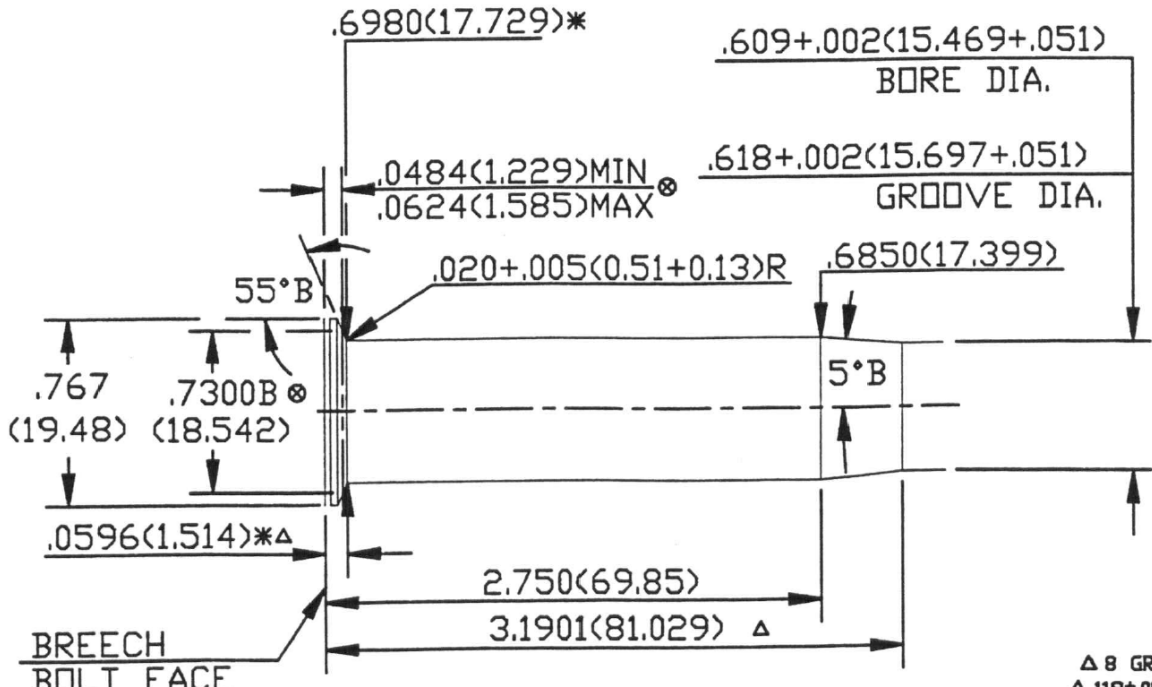
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MAXIMUM CARTRIDGE / MINIMUM CHAMBER

20-GAUGE - 2 3/4" RIFLED SLUG



CARTRIDGE
UNLESS OTHERWISE NOTED
LENGTH TOL -.250 (6.35)



Δ 8 GROOVES
Δ .119±.002 WIDE
TWIST 35(889) ±.125(3.175) R.H.
MIN BORE & GROOVE
AREA .2955 IN² (190.645MM²)

NOTE
B=BASIC
(XX.XX)=MILLIMETERS
* DIMENSIONS ARE TO INTERSECTIONS OF LINES
ALL CALCULATIONS APPLY AT MAXIMUM MATERIAL CONDITION (MMC).

CHAMBER LENGTHS HAVE BEEN INCREASED. FORMER CHAMBER DIMENSIONS ARE ALSO CONSIDERED TO REPRESENT SAFE PRACTICE.

CHAMBER
UNLESS OTHERWISE NOTED
ALL DIA.+.005(0.13)
LENGTH TOL.+.050(1.27)

⊗ = HEADSPACE DIMENSION
Δ = REFERENCE DIMENSION